



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

split

D350-607-511
Job Sheet 188904-A



Part No: D350-607-511

Job Qty: 2 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Due Date: 2/12/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Packaging 1 - Pick Kit	2 pcs	2/12/19	2/12/19	0.00	0.00	Packaging 1 - 1		<i>u</i> FEB 26 2019
150	QC 4	2 pcs	2/12/19	2/12/19	0.00	0.00	QC 4 - 26		
							QC 4 - 28		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 6		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		DAS 46 FEB 25 2019
160	Packaging 3-1 - Stock - B4B	2 pcs	2/12/19	2/12/19	0.00	0.00	Packaging 3 - 1 - B4B		9-89S 46 FEB 25 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S155055



Part: D350-607-511

Job No: 188904-A

Serial No/Batch: S155054

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR002131

				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
165	DC - 1 - B4B	2 pcs	2/12/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
170	QC 21 - FG	2 pcs	2/12/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

DAS
21
FEB 26 2019

DAS
21
FEB 26 2019

Part Op 140 - Pick Kit
 Descriptions: 150 - QC4- 100% Inspect kits for completeness
 160 - Identify as per dwg & Stock Location:
 165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
 170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	40 Ea (20 ea)	140-Packaging 1 - Pick Kit	5114891
AN4-42A	Bolt	8 Ea (4 ea)	140-Packaging 1 - Pick Kit	5140393
AN6-13A	Bolt	4 Ea (2 ea)	140-Packaging 1 - Pick Kit	5120517
D3501-1	Bushing	16 pcs (8 ea)	140-Packaging 1 - Pick Kit	5128748
D3910-3	Crosstube Lug	4 pcs (2 ea)	140-Packaging 1 - Pick Kit	5142702
D3910-5	Crosstube Lug	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5121782
D3910-7	Crosstube Lug	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5134053
D3984-030	Rubber Extrusion, X-tube, 3"	16 pcs (8 ea)	140-Packaging 1 - Pick Kit	5131558 X12 5142774
D4148-041	Fwd Crosstube Lug Assembly	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5142058
D4149-041	Aft Crosstube Lug Assembly	2 Ea (1 ea)	140-Packaging 1 - Pick Kit	5147803
D4776-3	Skidtube Clevis	4 Ea (2 ea)	140-Packaging 1 - Pick Kit	5146051
MS21042L4	Nut	48 Ea (24 ea)	140-Packaging 1 - Pick Kit	5133333 X12 5149814
MS21042L6	Nut	4 Ea (2 ea)	140-Packaging 1 - Pick Kit	5107756 X24
NAS1149F0432P	Washer	80 Ea (40 ea)	140-Packaging 1 - Pick Kit	5143624
NAS1149F0663P	Washer	8 Ea (4 ea)	140-Packaging 1 - Pick Kit	5051477
D4085-3	Placard	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5138409
D4713-1	Spacer	2 pcs (1 ea)	140-Packaging 1 - Pick Kit	5131224
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	140-Packaging 1 - Pick Kit	5050161
D4775-041	Strut Assembly	4 pcs (2 ea)	150-QC 4	5156146

↑ to allocate

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	40	432	0
	AN4-42A	8	101	0
	AN6-13A	4	18	0
	D3501-1	16	241	0
	D3910-3	4	56	0
	D3910-5	2	0	0
	D3910-7	2	30	0
	D3984-030	16	200	0
	D4085-3	2	41	0
	D4148-041	2	3	0
	D4149-041	2	4	0
	D4713-1	2	33	0
	D4776-3	4	38	0
	MS21042L4	48	2,389	0
	MS21042L6	4	346	0
	MS3367-5-0	2	179	0
	NAS1149F0432P	80	1,353	0
	NAS1149F0663P	8	280	0
	D4775-041	4	4	0
150-QC 4				
Part Specifications				
Specifications could not be found.				

Plex 2/20/19 10:29 AM dart.lacelle.linda

Order 11943 2



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-607-511

Job Sheet 188904



split (2)

Part No: D350-607-511

Job Qty: 4 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/12/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

007677

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/12/19	0.00	0.00	Start Up Stores/Pkg-2	6	JAN 23 2019
140	Packaging	4 pcs		2/12/19	0.00	0.00	Packaging1-3	9-89	
150	QC	4 pcs		2/12/19	0.00	0.00	QC4		
160	Packaging	4 pcs		2/12/19	0.00	0.00	Packaging3-1		
165	DC	4 pcs		2/12/19	0.00	0.00	DC		
170	QC21-FG	4 Ea		2/12/19	0.00	0.00	QC21		

Part Op 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

N4775, all

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	5114891
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	5140373
D3501-1	Bushing	32 pcs (8 ea)	90-Start up Operation	5128748
D3910-3	Crosstube Lug	8 pcs (2 ea)	90-Start up Operation	5142702
D3910-5	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	5121787
D3910-7	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	5134653
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	90-Start up Operation	5131558x28 5142777 x 4
D4148-041	Fwd Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	5142058x2 5149423x2
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	5147803
D4775-041	Strut Assembly	8 Ea (2 ea)	90-Start up Operation	5147180x4
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	5146087
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	5133333
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	5107756
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	5143624
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	5051477
D4085-3	Placard	4 pcs (1 ea)	90-Start up Operation	5138403
D4713-1	Spacer	4 pcs (1 ea)	90-Start up Operation	5131224
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	5050161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	80	614	0
	AN4-42A	16	33	0
	AN6-13A	8	59	0
	D3501-1	32	401	0
	D3910-3	8	31	0
	D3910-5	4	8	0
	D3910-7	4	8	0
	D3984-030	32	168	0
	D4085-3	4	37	0
	D4148-041	4	6	0
	D4149-041	4	0	0
	D4713-1	4	42	0
	D4775-041	8	2	0
	D4776-3	8	6	0
	MS21042L4	96	1,936	0
	MS21042L6	8	322	0
	MS3367-5-0	4	187	0
	NAS1149F0432P	160	912	0
	NAS1149F0663P	16	328	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

• COPYRIGHT © 2010 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: F

Date: 18.11.21